FORK SENSORS



COLATACO



HIGH PERFORMANCE ULTRASONIC FORK SENSORS FOR TRANSPARENT LABEL DETECTION

- Dynamic or static teach models
- Slot size 3mm
- High resolution up to 2 mm label gap
- M8 connector with PNP or NPN output
- M12 connector with PNP/NPN output and external teach-in
- Rugged and sturdy aluminium housing

APPLICATIONS

- Detection of transparent, opaque, or metallic ink labels
- Double sheet detection
- Adhesive surface detection

Slot width		3 mm		
Slot depth		68 mm		
Switching frequency		500 hz		
Emission type		Ultrasonic 300 Khz		
Setting		300 mm		
Power supply	Vdc	1230 Vdc •		
Quénué	PNP	٠		
output	NPN	٠		
Connection	Connector	M12 5-pin		
Connection Connector		M8 4-pin		
Approximate dimensions (mm)		90 x 55 x 22		
Housing material		Aluminium		
Mechanical protection	IP54			

TECHNICAL DATA

SPECIFICATION

Minimum and a sime	1
Minimum pulse time	Ims
Detectable size	> 2mm
Max. tape speed	60m/min
Tape size	> 16mm
Ultrasonic frequency	300 Khz
ELECTRICAL DATA	
Power supply	1230 Vdc
Current consumption	< 55mA
Ripple	10%
Output current	250 mA max.
Output saturation voltage	< 1,5V @ 100mA
Rising time	0,8 us max
Falling time	1,6 us max
Power On delay	325 ms
Response time	1ms
Switching frequency	500 hz
Output	PNP / NPN
MECHANICAL DATA	
Connection	M12 5 pin
Operating temperature	0 °C +50 °C
Storage temperature	-25 °C +75 °C
Humidity	3585% rH non condensing
Vibration	0.5 mm amplitude, 10 55 Hz frequency, for every axis (EN60068-2-6)
Shock resistance	11 ms (30 G) 6 shock for every axis (EN60068-2-27)
Housing material	Aluminium
Protection class	IP54
Weight	300g

DIMENSIONS



INDICATORS AND SETTINGS



4 – SENSING POINT REFERENCE

CONNECTIONS

M12 CONNECTOR – 5 PIN

M8 CONNECTOR -8 PIN



MODEL SELECTION AND ORDER INFORMATION

ADJUSTMENT	OUTPUT	CONNECTION	MODEL	ORDER No.
Dynamic Teach-in	PNP/NPN +EXT	M12 5 pin	SRX3-5-US-M12-PNH	953171000
Static Teach-in	PNP/NPN +EXT	M12 5 pin	SRX3-5-US-3-M12-PNH	953171010
Dynamic Teach-in	PNP+EXT	M8 4 pin	SRX3-6-US-M8-PH	953171020
Static Teach-in	PNP+EXT	M8 4 pin	SRX3-6-US-3-M8-PH	953171030
Dynamic Teach-in	PNP/NPN	M8 4 pin	SRX3-6-US-M8-PN	953171040
Static Teach-in	PNP/NPN	M8 4 pin	SRX3-6-US-3-M8-PN	953171050

CABLES

	No. Of POLES	SHEAT			ORDER No.
			3 m	CS-A1-03-G-03	95ACC2110
		Grey, P.V.C.	5 m	CS-A1-03-G-05	95ACC2120
Female	E nalas		10 m	CS-A1-03-G-10	95ACC2140
(Axial)	5-poles		3	CS-A1-03-U-03	95ASE1170
		Black, P.V.C. UL	5	CS-A1-03-U-05	95ASE1180
			10	CS-A1-03-U-10	95ASE1190
			3 m	CS-B-1-02-G-03	95A251420
	4-poles		5 m	CS-B-1-02-G-05	95A251430
M8 Connector		Grey, P.v.C.	7 m	CS-B-1-02-G-07	95A251440
(Axial)			10 m	CS-B-1-02-G-10	95A251480
		DUD	2 m	CS-B-1-02-R-02	95A251500
		P.U.K.	5 m	CS-B-1-02-R-05	95A251520
			3 m	CS-B2-02-G-03	95A251450
M8 Connector	(palas	Grey, P.V.C.	5 m	CS-B2-02-G-05	95A251480
(radial 90°)	4-poles		7 m	CS-B2-02-G-07	95A251470
		P.U.R.	5 m	CS-B2-02-R-05	95ACC2110

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ODATALOGIC

SRX3 Ultrasonic Fork Clear Label Static or Dynamic teach with Remote in

INSTRUCTION MANUAL

The forked ultrasonic sensor for label detection works by the difference of material width inside the sensible area.

The sensor is able to detect paper, plastic (transparent type too) and metallic label on paper, plastic and metallic support tapes.

CONTROLS

STATUS LED (YELLOW) The yellow LED ON indicates output activation.

MODE LED (GREEN)

In working mode, the green LED MODE is on.

The MODE LED shows the phases of the calibration and NO/NC toggling procedures (see the following chart).

The MODE LED is guickly blinks in three conditions: 1- if the sensor is not able to do a calibration,

2- if the SET push-button or the REMOTE input are activated more than 60

3- if the sensor detects a short-circuit condition on the outputs.

To skip from the conditions 1 and 2, it is necessary to press SET or activate REMOTE briefly, then the sensor restores the last valid calibration.

In case of condition 3, it is necessary to remove the short-circuit cause.

1" pres	sure	- 18 4 18	Tp <	se afte 1s 2	v		Tp < BRAT	4s	4 OFF	s < Tr	< 7s REGO	DL.	T	7s < 7 0GGI	Tp < 1 E NO	5s /NC			15	is <⊺ ∦NC	p < 60	5		Tp > 60s ERROR
SET or REMOTE		₹\$		-	ŕ			ŧ				F	-						F				É	121
MODE LED	ON	OF	-	ON		1.	OFF	1				1	DN				ι.	_ 0	FF			Fast	blink	100.
		0	1	2	5	4	5	6	7	8	9	10	11	12	13	14	15	16	#	59	60	61	62	63

To start the LABEL calibration procedure press SET or activate REMOTE and deactivate them when the MODE LED is on for the first time (1s < Tp < 4s). To start the OFFSET regulation procedure press SET or activate REMOTE and deactivate them when the MODE LED is off for the second time (4s < Tp < 7s).

To toggle the NO/NC output function press SET or activate REMOTE and deactivate them when the green LED is on for the second time (7s < Tp < 15s)

To skip any operations, release SET or deactivate REMOTE when the green LED is off, after 15s.

SET PUSH-BUTTON

Press SET push-button to activate acquisition.



CONNECTIONS

M12 CONNECTOR (SRX3-5-US-M12-PNH / SRX3-5-US-3-M12-PNH)



When the REMOTE wire is connected to 0V, it is as if the SET push-button was pressed.







Power supply:	12 30 VDC				
	reverse polarity protection				
Ripple:	10 %				
Consumption:	< 80 mA				
Output type:	PNP + NPN				
Outout current:	250 mA max.				
	(short-circuit protection)				
Voltage:	<1.5 V @ 100 mA				
NATION AND LOS DESCRIPTION					
Minimum pulse time:	1 ms				
Detectable sizes:	> 2 mm				
Max. I ape speed (see note 1):	60 m/min				
I ape size (see note 2):	> 16 mm				
Rising time:	0.8 us max				
Falling time:	1.6 us max				
Switching frequency:	500 Hz				
Power on delay:	325 ms				
Ultrasonic frequency:	300 kHz				
Slot width:	3 mm				
Setting:	SET push-button / REMOTE input				
Indicators:	STATUS LED (yellow) /				
	MODE LED (green)				
Operating temperature:	0 to 50 °C				
Storage temperature:	-25 to 75 °C				
Humidity:	35 85% rH non condensing				
Dielectric strength:	500 VAC, 1 min between electronic parts and				
Dielectric strength.	housing				
Insulating resistance:	>20 M Ω , 500 VDC between electronic parts and				
-	nousing				
Ampient light rejection:	according to EN 60947-5-2				
Vibrations:	0.5 mm amplitude, 10 55 Hz frequency, for every axis (EN60068-2-6)				
Shock resistance:	11 ms (30 G) 6 shocks per every axis (EN60068-2-27)				
Housing material:	Aluminium				
Mechanical protection:	IP54				
Connections:	M12 or M8 connector				
Dimensions:	90 x 55 x 22 mm				
Moight:	200 ~				

TECHNICAL DATA

<u>NOTE 1</u>:

The maximum sliding speed is proportional to the size of the short target to detect.

Example

Speed = label gap / min. detection time = 2 mm / (2 x 1 ms) = 1 m/s = 60m/min

NOTE 2:

The width and the placement of the tape in the fork, must to cover always all the dashed area drawn around the sensing point.



DYNAMIC CALIBRATION (SRX3-5-US)

The setting procedure is shown in the following table The calibration parameters are saved for restoring at next power-on.

STEP	USER ACTION	MODE LED	SENSOR ACTION
1	Place the label in the fork	ON	In working mode
2	Press SET or activate REMOTE > 1s, release SET or deactivate REMOTE < 4s.	OFF - ON	Measure the SET or REMOTE activation times
3	Wait blinking on the LED.	ON - Midd Blink	Do the calibration on the label
4	Run the tape for some labels.	Midd Blink	Search the best working condition
	To end and store the calibration, press SET or activate REMOTE briefly	Midd Blink	Measure the SET or REMOTE activation times. Store the new values
5	To end but NOT store the calibration, press SET or activate REMOTE up to the LED switch off	Midd Blink - OFF	Measure the SET or REMOTE activation times. Restore the previous values.
6	Release the button	ON	Return to working mode

STATIC CALIBRATION (SRX3-5-US-3)

The setting procedure is shown in the following table The calibration parameters are stored, so they are pick up at next power-on

STEP	USER ACTION	MODE LED	SENSOR ACTION
1	Place the label in the fork.	ON	In working mode
2	Press SET or activate REMOTE > 1s, release SET or deactivate REMOTE < 4s	OFF - ON	Measures the press and release times
3	Wait blinking on the LED	ON – Midd Blink	Do the calibration on the label
4	To end and store the calibration, wait the end of the blinking on the LED	Midd Blink - ON	Wait 3 s, it stores the new values and return in working mode
	To end but NOT store the calibration, press SET or activate REMOTE briefly within 3s	OFF - ON	When the button is released, restore the previous values

OFFSET REGULATION (SRX3-5-US-3)

At the SET release or REMOTE deactivation, during the second switch off LED MODE phase, the device enters in the manual OFFSET regulation mode, shown by a slow blink on the MODE LED

The OFFSET regulation is the adjustment of the threshold value used to discriminate the signal.

In the OFFSET regulation mode the outputs and the status LED work like in the working mode.

After 10 s of no operations on SET or REMOTE, the OFFSET manual regulation mode is stopped.

The variations are saved, for restoring at the next power-on.



The OFFSET manual regulation mode is executed by pressing SET or activating REMOTE. The sensor will do the first five variations at the speed of 1/sec, the second five variations at the speed of 2/sec and the next variations at the speed of 5/sec, up to the SET or REMOTE deactivation or up to the reaching of minimum or maximum OFFSET value.

Each OFFSET variation is shown by a blink on the green LED.



To choose the variation mode between increment or decrement of the OFFSET value, press SET or activate REMOTE twice rapidly (double click), in this way the sensor toggles between the two modes at each double click. At the end of the double click the chosen mode is shown by 2 s of LED OFF in increment mode and 2 s of LED ON in decrement mode.

At each OFFSET manual regulation startup the sensor activates the increment mode, while the chosen mode remains activated up to the exit of the OFFSET manual regulation procedure.

With increment mode and SET or REMOTE activation, the MODE LED is OFF and the pulse variations are ON.

With decrement mode and SET or REMOTE activation, the MODE LED is ON and the pulse variations are OFF.

		Double clic	*	J Double click				
SET or REMOTE	OFF			12				
		DEC on		INC on				
ODE LED	Slow blink	ON	Slow blink	OFF	Slow blink			

At the end of the label calibration, the sensor has an operative threshold. It is suggested to do:

- an OFFSET increment to increase the label position variations tolerance in the sensing area,
- an OFFSET decrement to improve the gap detection with little sizes and high speed tape movement







At the SET or REMOTE deactivation, after the second time MODE LED light on phase, the device toggles the NO/NC function of the output and the STATUS I FD

The NO/NC output function is saved, for the restoring at the next power on. NO mode: outputs and STATUS LED are activated on the label. NC mode: outputs and STATUS LED are activated with the label gap.

		+	NO MODE		NC MODE			
Sec.			LABEL	LABEL	LABEL	LABEL		
	STATUS LED	ON				16 16		
	PNP OUT (4)	V+ OV				і Г		
	NPN OUT (2)	V+	1 6	1	1	1		

WORKING MODE NOTE

For the correct label detections, the tape must be taut and on the carriage, in calibration and working mode.

Press SET or activate REMOTE at the power on for more than 3 s to restore the default working condition (calibration for transparent tape and label and NO output mode), release SET or deactivate REMOTE during the double blink phase on the MODE LED.



A	Fixing Slot Ø 4.5 mm
В	Working point reference
С	Allen screw Ø 3 for labels carriage

AVAILABLE MODELS

Model	Description	Order No.
SRX3-5-US-M12-PNH	Ultrasonic Fork Clear Label - Dynamic teach with remote in PNP+NPN NO M12 connector	953171000
SRX3-6-US-M8-PH	Ultrasonic Fork Clear Label - Dynamic teach with remote in PNP M8 connector	953171020
SRX3-6-US-M8-PN	Ultrasonic Fork Clear Label - Dynamic teach PNP+NPN NO M8 connector	953171040
SRX3-5-US-3-M12-PNH	Ultrasonic Fork Clear Label - Static teach with remote in PNP+NPN NO M12 connector	953171010
SRX3-6-US-3-M8-PH	Ultrasonic Fork Clear Label - Static teach with remote in PNP M8 connector	953171030
SRX3-6-US-3-M8-PN	Ultrasonic Fork Clear Label - Static teach PNP+NPN NO M8 connector	953171050

The sensors are NOT safety devices, and so MUST NOT be used in the safety control of the machines where installed

Datalogic S.r.l.

Via S. Vitalino 13 - 40012 Calderara di Reno - Italy Tel: +39 051 3147011 - Fax: +39 051 3147205 - www.datalogic.com

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