

SR21



2MM HIGH-RESOLUTION FORK SENSORS FOR LABELING AND PACKAGING

- 25 kHz high switching frequency
- IR or red/green light models
- Detection of labels (SR21-IR) or print register mark on transparent films (SR21-RG)
- 4 wire NPN and PNP output

APPLICATIONS

- Packaging and labeling machinery
- Print and apply systems

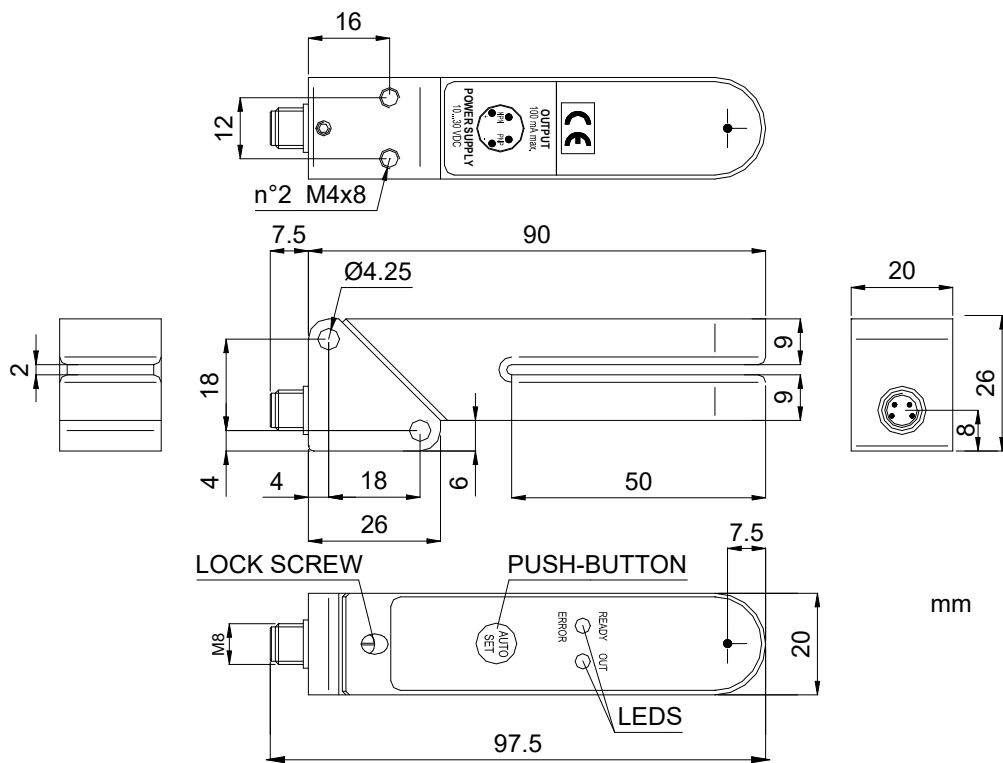


SR21		
Slot width	2 mm	
Slot depth	50 mm	
Switching frequency	25 kHz	
Light emission	IR LED	
	red/green LED	
Setting	push button	
Power supply	Vdc	
	Vac	
	Vac/dc	
Output	PNP	•
	NPN	•
	NPN/PNP	
	relay	
	other	
Connection	cable	
	connector	•
	pig-tail	
Approximate dimensions (mm)	20x90x26	
Housing material	Zama	
Mechanical protection	IP65	

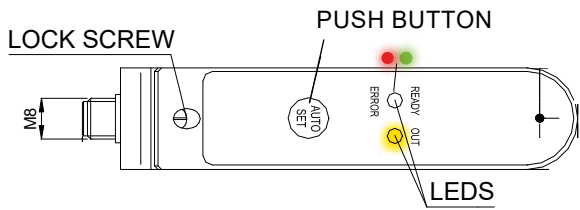
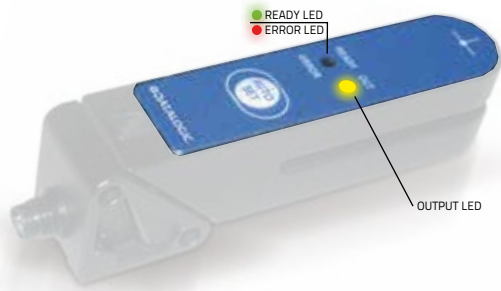
TECHNICAL DATA

Power supply	10 ... 30 Vdc (limit values)
Ripple	2 Vpp max.
Consumption (output current excluded)	55 mA max.
Light emission	red LED 633 nm/green LED 570 nm IR LED 880 nm
Setting	AUTO-SET push-button
Operating mode	LIGHT/DARK configurable
Indicators	yellow OUTPUT LED green/red READY/ERROR LED
Output	PNP and NPN
Output current	100 mA max.
Saturation voltage	2 V max.
Response time	20 µs max.
Switching frequency	25 kHz max.
Connection	M8 4-pole connector
Dielectric strength	500 Vac, 1 min between electronics and housing
Insulating resistance	>20 MΩ, 500 Vdc between electronics and housing
Electrical protection	class 1
Mechanical protection	IP65
Ambient light rejection	according to EN 60947-5-2
Vibrations	0,5 mm amplitude, 10 ... 55 Hz frequency, for every axis (EN60068-2-6)
Shock resistance	11 ms (30 G) 6 shock for every axis (EN60068-2-27)
Slot width	2 mm
Resolution	0,5 mm
Housing material	ZAMA
Lens material	glass
Operating temperature	-20 ... 60 °C
Storage temperature	-20 ... 70 °C
Weight	115 g

DIMENSIONS

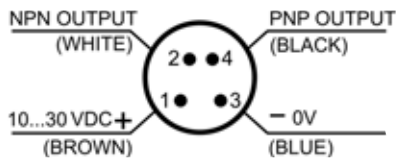


INDICATORS AND SETTINGS



CONNECTIONS

M8 CONNECTOR



MODEL SELECTION AND ORDER INFORMATION

OPTIC FUNCTION	EMISSION	CONNECTION	OUTPUT	MODEL	ORDER No.
Fork sensor	Infrared LED	M8 Connector	PNP/NPN	SR21-IR	953151070
	Red/Green LED			SR21-RG	953151080

CABLES

TYPE	DESCRIPTION	LENGTH	MODEL	ORDER No.
Axial M8 Connector	4-pole, grey, P.V.C.	3 m	CS-B1-02-G-03	95A251420
		5 m	CS-B1-02-G-05	95A251430
		7 m	CS-B1-02-G-07	95A251440
		10 m	CS-B1-02-G-10	95A251480
	4-pole, P.U.R.	2 m	CS-B1-02-R-02	95A251620
		5 m	CS-B1-02-R-05	95A251640
Radial M8 Connector	4-pole, grey, P.V.C.	3 m	CS-B2-02-G-03	95A251450
		5 m	CS-B2-02-G-05	95A251460
		7 m	CS-B2-02-G-07	95A251470
		10 m	CS-B2-02-G-10	95A251530
	4-pole, P.U.R.	2 m	CS-B2-02-R-02	95A251630
		5 m	CS-B2-02-R-05	95A251650



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SR21-IR / SR21-RG INSTRUCTION MANUAL

CONTROLS

OUTPUT LED (YELLOW)

The yellow LED ON indicates output activation.

READY/ERROR LED (RED/GREEN)

The green LED continuously ON indicates a normal operating condition. Refer to the "SETTING" paragraph for the correct setting phase indications.

The red LED continuously ON or blinking indicates an error status.

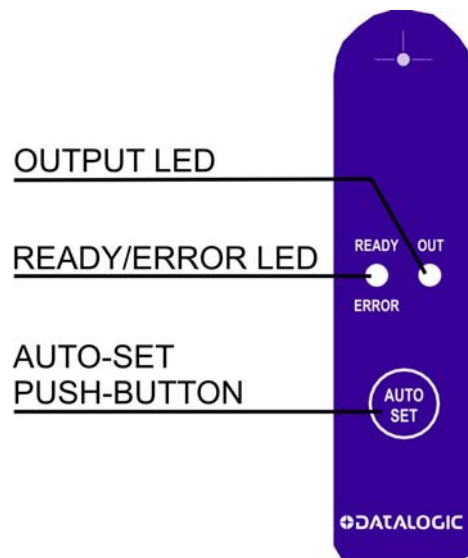
Refer to "ERROR INDICATIONS" paragraph for the correct indications during the different functioning phases.

AUTO-SET PUSH-BUTTON

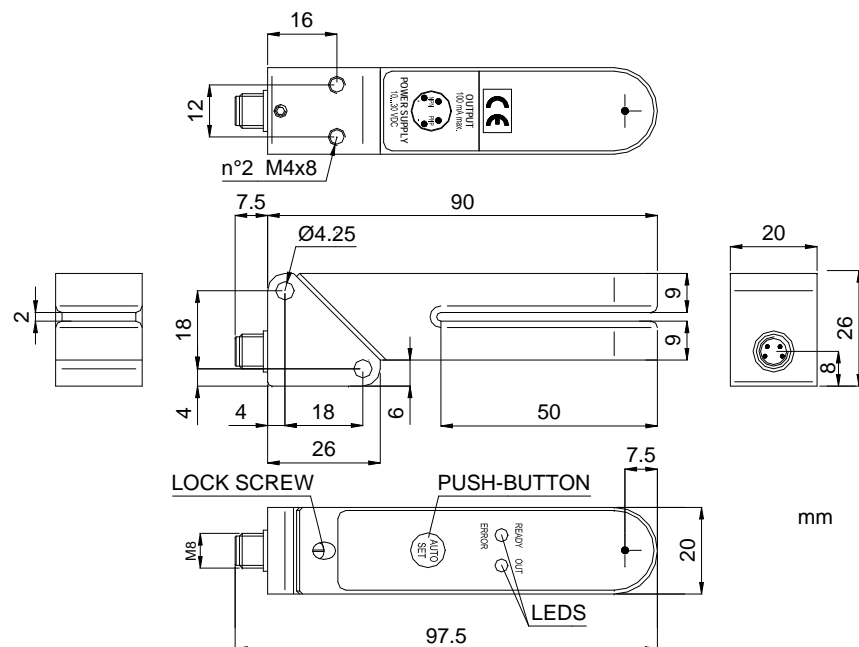
Activates the different setting modes using the READY/ERROR LED indications.

The pressure on the AUTO-SET push-button can be "brief" when pressed for at least 3 sec., or "long" when pressed longer.

Refer to "SETTING" paragraph for operating mode indications.



DIMENSIONS

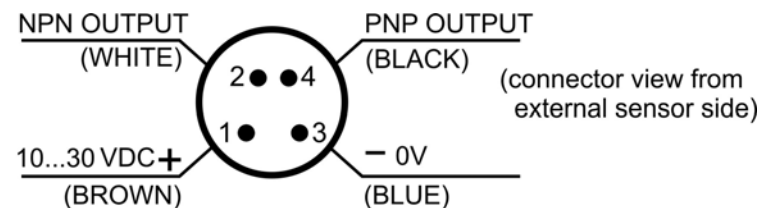


NOTE

To install the sensor using the connector positioned at 90°, unscrew the blocking screw and rotate the fixing block in an anti-clockwise direction. At the end rescrew the blocking screw.

CONNECTIONS

M8 connector



TECHNICAL DATA

Power supply:	10 ... 30 Vdc; reverse polarity protection
Ripple:	2 Vpp max.
Consumption (output current excluded):	55 mA max.
Outputs:	NPN and PNP on different poles; pull up/down resistance= 33 KΩ
Output current:	100 mA max. short-circuit protection
Output saturation voltage:	2 V max. with NPN 2 V max. with PNP (values at maximum output current)
Response time:	20 μs max.
Switching frequency:	25 kHz max.
T rise:	1 μs (NPN; R = 1 KΩ) 120 μs (NPN; C = 4.7 nF) 33 KΩ pull-up internal resistance
T fall:	1 μs (PNP; R = 1 KΩ) 120 μs (PNP; C = 4.7 nF) pull-down internal resistance 33 KΩ
Humidity:	35 ... 85% rH non-condensing
Indicators:	Bicolour READY/ERROR LED (green/red) OUT LED (yellow)
Setting:	AUTO-SET push-button
Data retention:	EEPROM non volatile memory
Operating temperature:	-20 ... 60°C
Storage temperature:	-20 ... 70°C
Emission frequency:	Modulated light at 50 kHz ±10%
Emission type:	infrared 880 nm visible red/green (633 nm/570 nm)
Ambient light rejection:	EN 60947-5-2
Slot width:	2 mm
Detectable object limits:	Min. 0.5mm width
Housing material:	ZAMA
Lens material:	glass
Mechanical protection:	IP65
Connections:	M8 4-pole connector
Weight:	115 g.

SETTING

Static setting (MANUAL)

Recommended in presence of transparent irregular profiles and requires a separate acquisition of the label and of the support with manual positioning. The best result is obtained acquiring the most transparent area of the label and the most opaque area of the support.

Setting steps:

- 1) With LED continuously ON, position the label in the sensor slot if the output has to be activated in correspondence of the label (NORMAL output), or position the support if the output has to be activated in correspondence of the support (INVERTED output). Use the specific references for centring.
- 2) Briefly press AUTO-SET. The green and yellow LEDs turn OFF. The object acquisition phase begins. The object must not be moved until the green LED doesn't blink rapidly.
- 3) When the green LED blinks position the second object (support or label) in the sensor slot using the specific references for centring.
- 4) Briefly press AUTO-SET. The green LED turns OFF. The detection of the second object begins. The object must not be moved until the green LED doesn't turn ON continuously.
- 5) The green READY LED continuously ON indicates that the sensor has detected a sufficient contrast between the label and the support. The sensor can function with the new setting. A different indication signals an error due to insufficient contrast.

Static setting (MANUAL)

Recommended in presence of transparent irregular profiles and requires a separate acquisition of the label and of the support with manual positioning.

The best result is obtained acquiring the most transparent area of the label and the most opaque area of the support.

Setting steps:

- 1) With LED solidly ON, position the label in the sensor slot if the output has to be activated in correspondence of the label (NORMAL output), or position the support if the output has to be activated in correspondence of the support (INVERTED output). Use the specific references for centring.
- 2) Briefly press AUTO-SET. The green and yellow LEDs turn OFF. The object acquisition phase begins. The object must not be moved until the green LED blinks rapidly.
- 3) While the green LED continues to blink rapidly, position the second object (support or label) in the sensor slot using the specific references for centring.
- 4) Briefly press AUTO-SET. The rapidly blinking green LED turns OFF. The detection of the second object begins. The object must not be moved until the green LED turns solidly ON.
- 5) The green READY LED solidly ON indicates that the sensor has detected a sufficient contrast between the label and the support. The sensor can function with the new setting. A different indication signals an error due to insufficient contrast.

Dynamic setting with NORMAL or INVERTED output

The programming has to be carried-out during normal movement of the label ribbon inside the sensor slot. Recommended for labels and supports with a rather uniform transparency degree.

Setting steps:

- 1) With green LED continuously ON, start the movement of the label ribbon in the sensor slot.
- 2) Press AUTO-SET until the green LED blink slowly.
- 3) Release the push-button. The sensor acquires the transparency degree of both the moving labels and support in approximately 2 sec. cycles. Leave the sensor in this acquisition phase for the time necessary to guarantee the detection of the major number of points possible. The duration depends on the ribbon speed and dimensions of the labels and support.
- 4) **Setting with NORMAL output:** briefly press AUTO-SET. The green READY LED continuously ON indicates that the sensor has detected a sufficient contrast between the label and support. The sensor begins to function with the new setting and the output is activated in correspondence of the label. A different indication signals an error due to insufficient contrast.
- 5) **Setting with INVERTED output:** press AUTO-SET until the green LED blinks rapidly three times. Release the pus-button. The green READY LED continuously ON indicates that the sensor has detected a sufficient contrast between the label and the support. The sensor begins to function with the new setting and the output is activated in correspondence of the support. A different indication signals an error due to insufficient contrast.

ERROR INDICATIONS

READY/ERROR LED blinking with slow red and green alternation: indicates that the setting (static or dynamic) has failed due to insufficient transparency or contrast between label and support. In this case the sensor maintains the previous setting and returns to normal functioning pressing and releasing AUTO-SET.

READY/ERROR LED red blinking at average speed: during normal functioning and only with active output, indicates a short-circuit or overload of the outputs or insufficient power supply. The indication disappears when the cause is removed.

PUSH-BUTTON BLOCKING AND UNBLOCKING

The push-button can be blocked to avoid accidental movements during normal sensor functioning. The block can be maintained even after the turning OFF and turning ON of the sensor. The blocking and unblocking operations are given below:

- 1) With sensor turned OFF press AUTO-SET
- 2) Re-power sensor keeping the push-button pressed. The sensor inverts the block status: if the push-button was unblocked the block is activated and the red LED is continuously ON, if the push-button was blocked the sensor unblocks it and at sensor re-powering the green LED is continuously ON.
- 3) The sensor begins to operate with normal functioning. The setting can not be modified if the push-button is blocked.

Datalogic S.r.l.

Via S. Vitalino 13 - 40012 Calderara di Reno - Italy
Tel: +39 051 3147011 - Fax: +39 051 3147205 - www.datalogic.com

Helpful links at www.datalogic.com: [Contact Us](#), [Terms and Conditions](#), [Support](#).

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